



ONE&DONE™

ONE coupling per nominal diameter joins:

Clay Cast Iron Plastic
Ductile Iron Asbestos Cement

For non-pressure, gravity flow sewer applications only.

SIZE	PART DESCRIPTION	O.D. RANGE
4"	MAX 4	4.13" - 5.56"
5"	MAX 5	5.30" - 6.50"
6"	MAX 6	6.27" - 7.75"
6"+	MAX 6 Oversize	6.27" - 8.10"
7"	MAX 7	7.20" - 8.80"
8"	MAX 8	8.40" - 10.15"
9"	MAX 9	9.63" - 11.13"
10"	MAX 10	10.50" - 12.68"
12"	MAX 12	12.50" - 15.00"
13"	MAX 13	13.00" - 15.75"
16"	MAX 16	16.34" - 19.10"

U.S. Patent Nos. US 8,651,532 B2 & US 8,635,747 B2



1660 Leeson Lane | Corona, CA 92879 (951) 479-4999 | (951) 479-4997 Fax



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20 ADVANTAGES at a GLANCE

maxadaptor.com

Increased efficiency equals labor Greatly exceeds hydrostatic testing No more trips to a job site with the Low inventory storage costs as only a few sizes are needed to meet all applications. wrong coupling. cost savings. requirements of ASTM C1173. Robust design ensures the coupling won't fall apart on the job site. Large-surface cylindrical contact and sealing area. The reduction process takes place centrically, uniformly and separately on each side of the pipe coupling. Multiple double sealing profile on each side. Stainless steel tension bands with click-lock mechanism ensure reliable, rapid and uniform A bedding channel on both sides of the assembly. tension bands ensures reliable and secure band guidance. **High impact** polyamide (nylon) Securing cage and gasket retain a neutral position securing cage. The design of the tension bands, and the during the diameter adjustment process, which size of the contact surface at the securing means that puckering or deformation of the rubber Corrosion resistant cage, ensure the force application during can be reliably avoided. AISI 304 series the diameter adaptation is spread evenly stainless steel onto the pipe over the entire circumference. Stepless adjustment on both sides, with permanent components. securing against significant shear loads and deflection. No bushings are required to bridge even Deflection is possible on each substantial diameter differences within side, up to 3°. the same nominal diameter. Nominal I.D.'s match-up perfectly, whether same or different pipe materials. Injection molded EPDM rubber gasket.

Intrusion is limited by a central

protruding rubber lip.

ONE&DONE[™]

MAXADAPTOR®